

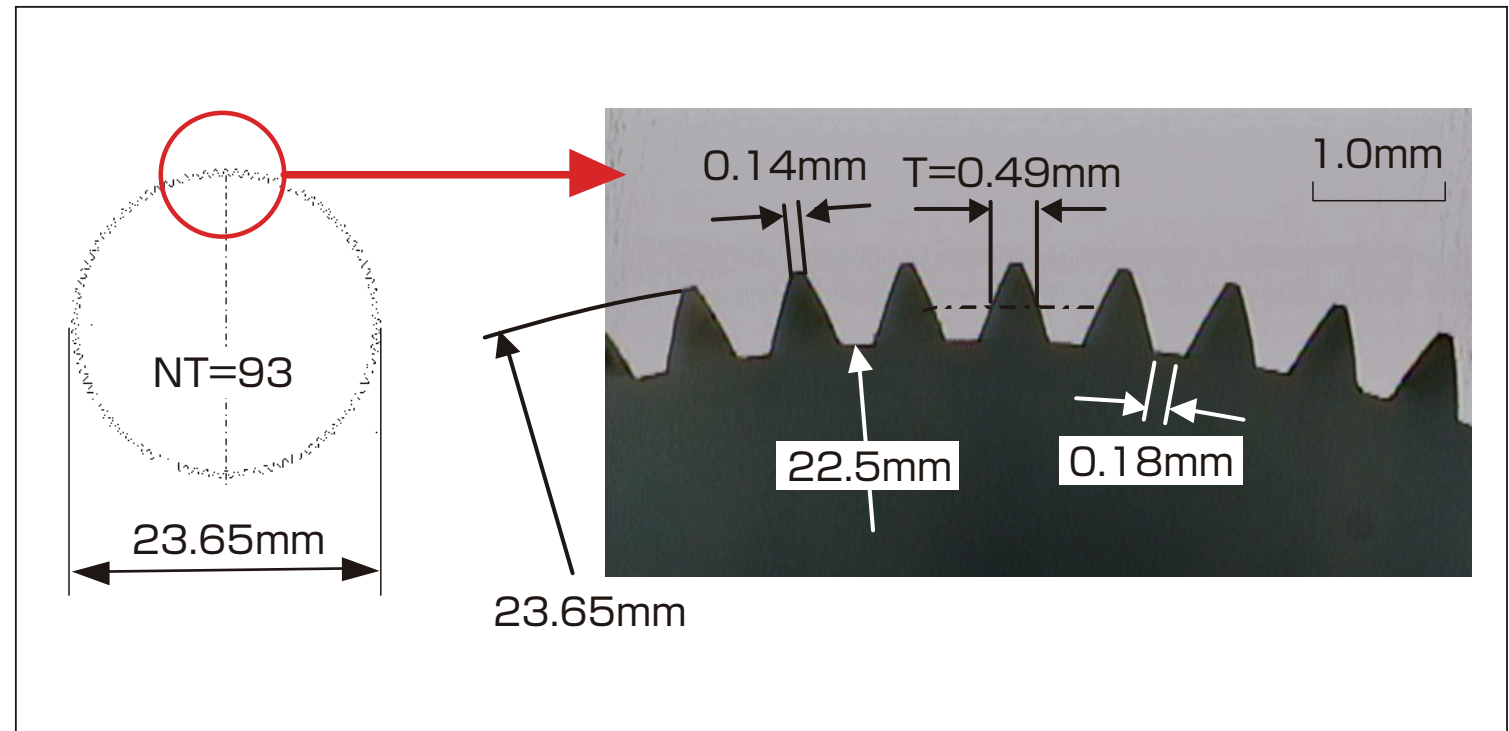
# Micro Module Broach



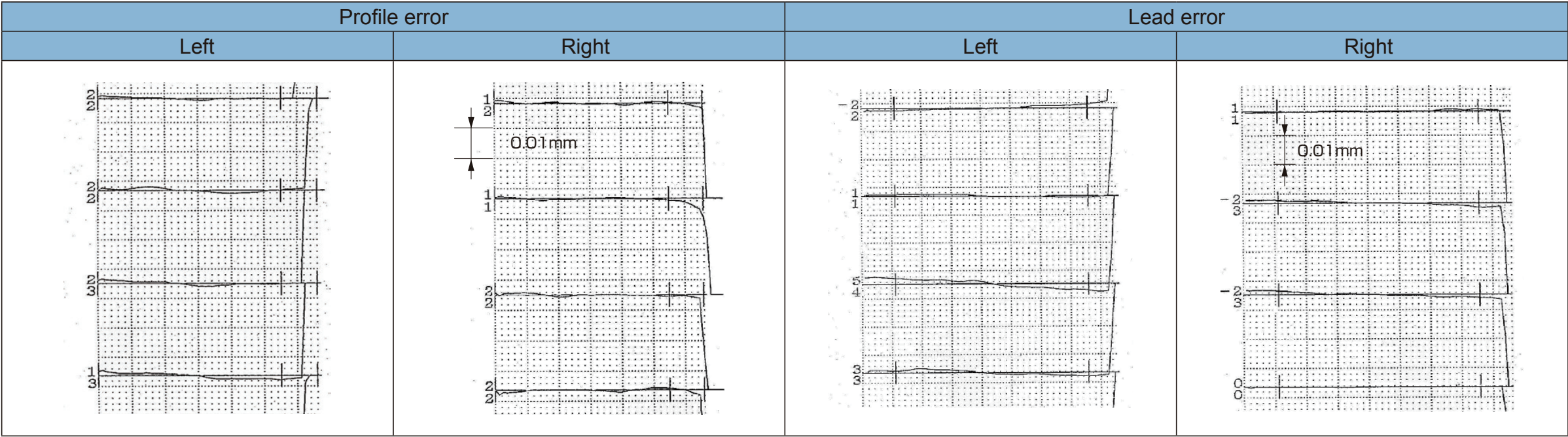
- Optimized highly-accurate machining of micro module specifications
- Applicable to standard gears of whole depth 2.25m



# Allows the downsizing of planetary gears and other parts



# Examples of profile error and lead error after broaching



Cutting conditions			
Machine	Vertical type NBM 5008	Cutting Oil	Mist coolant
Work	SCM 435	Broach Length	900mm (Length of cutting teeth 290mm)
Cutting speed	3m/min	Pulling Load	8.8KN (0.9Ton)